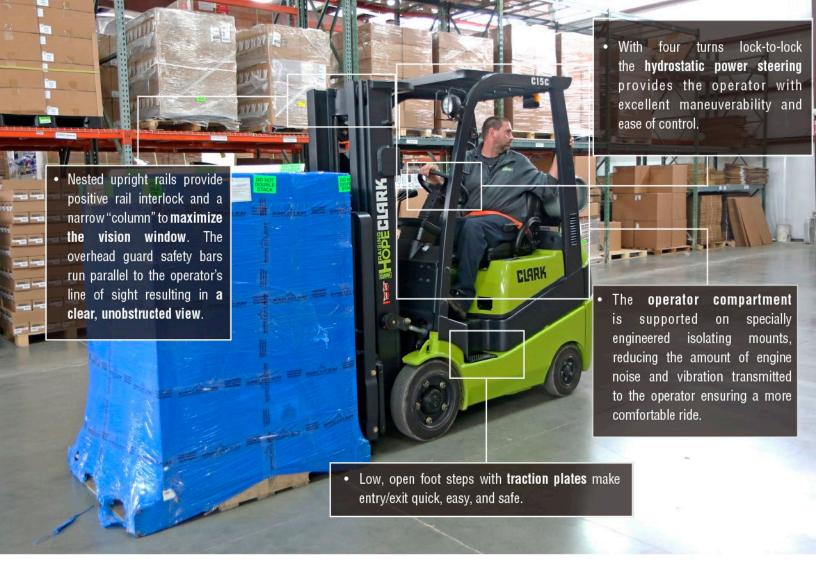








**Max Load Capacity** 3000 / 3500 / 4000 lbs. (1500 / 1800 / 2000 kg)

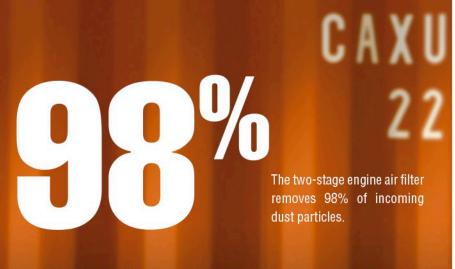




Smooth Control + Easy Operation = Operator Confidence & Optimum Comfort

- Highly Maneuverable
- Easily Serviceable
- Extremely Dependable

The GEN2 C15-Series extends the CLARK history of building the best forklifts through evolutionary steps in ergonomics, power, safety, durability and performance. These narrow-width models, designed for distribution, manufacturing and warehousing of all types, are well-suited for the toughest applications.



- A comprehensive engine design integrating multi-point sequential injection, dual overhead cams, four valves per cylinder, 10.5:1 high-compression and low friction diamond-like coating on cams & lifters delivers improved power and efficiency.
- The GEN2 series is designed to tackle any task placed in its path. The open-core radiator provides maximum cooling of the engine, transmission and axle in the harshest environments and the most demanding applications.

Maximum Visibility + Minimum Fatigue = Increased Safety & Product Integrity



• THE CLARK PartsPRO® SYSTEM is our industry-leading electronic parts and service documentation tool providing dealers with a quick and accurate method of identifying parts for every CLARK forklift built since 1961.

PartsPRO® PLUS ensures the availability of the most current technical information and has the unique capability to create parts manuals specific to your mixed CLARK fleet, making it simple to identify and order the correct part(s) from your local CLARK dealer.

PartsPRO® PLUS The right CLARK part
— The First Time, Every Time.

# DEPENDABLE PARTS = DEPENDABLE TRUCKS

### **Operator Restraint System**

Reflecting 18 months of development and testing and compliant with ANSI B56.11.8, this seat combines operator comfort, productivity and safety.

- Improved seat switch technology prevents inadvertent neutral shift
- Easy to service and replace seat parts as needed
- Meets industry vibration standards, meaning less vibration on the operator
- Seat adjustment totaling inches fore and aft
- 2.4 inches of vertical travel.
- Larger weight range and seating area to accommodate nearly all body types
- Easy-to-see, high-visibility orange seat belt
- New easy-access seatbelt system
- Manual suspension adjuster for improved comfort



### C15C STANDARD FEATURES & BENEFITS



#### **PARKING BRAKE**

#### ■ Simple & Error Proof

- Foot-applied brake can be released by hand or foot
- Transmission disengages when parking brake is set preventing driving against brakes
- Horn will sound if brake is not set after 3 seconds from when the engine is shut off

#### **HYDRAULIC SYSTEM**

#### ■ Maximum Horsepower

 Uses a load-sensing flow control valve for steering to reduce horsepower loss and heat buildup

#### **■** Optimum Performance of Attachments

 The main hydraulic valve incorporates adjustable flow controls for tilt and auxiliary functions

#### ■ Sectional Design

Allows for easy addition of extra functions and simplifies service

#### **■** Upright Mounted Load Lowering Valve

· Controlled lowering speed independent of load speed



#### THE POWER BEHIND THE PUNCH

#### ■ Field-Proven 2.0L PSI LPG Engine

- · Tier-4 final
- · Premium camshaft and balance shaft belts
- · Balancer shafts
- Four valves per cylinder
- Coil-on plug ignition

#### Auto Shut Down

 Protects your investment in the event of low engine oil pressure, excessive engine coolant or high transmission oil temperatures

#### **■ EPA Compliant**

• Engine meets low emission requirements

#### **Available Equipment**

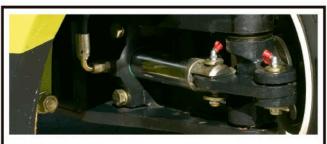
- Mirrors
- Sideshifters
- Strobe lights
- Backup alarm
- · Rear work light
- · Auxiliary valves
- · Turn signal lights
- Hose adaptations
- Combination stop/tail/ backup lights
- · Hydraulic control options

- · Bottler's tilt
- · Tire options
- · Travel speed limit
- · Convenience console
- · Air cleaner safety element
- Pre-cleaner, overhead guard mounted
- · Suspension seat, vinyl and cloth
- · Reduced height overhead guard
- · Swing-down LPG tank bracket



#### **ONE-PIECE FRAME**

- Heavy duty, welded, and formed steel plate design protects from impact damage and extends the life of the truck
- An integral hydraulic sump, with remote breather provides cooling for hydraulics in tough applications



#### STEERING AXLE

#### Rugged Design

 Linkage pivot pins have a "double shear" design to withstand impact without loosening or breaking

#### Simple Axle Design

· Double-ended cylinder provides steering force



#### **RUGGED UPRIGHT AND CARRIAGE**

#### ■ I-Channel Construction

- Maximizes visibility and stiffness, allows for internal hosing and cable
- Six carriage rollers and two side-thrust rollers minimize deflection and sideplay, reduce roller contact stress and extend component life
- Hydraulic cushioning valves provide silent staging of the rails to reduce shock during both lifting and lowering

#### ■ Shimmable, Sealed & Canted Load Rollers

Maximize load distribution and reduce free-play



#### DASH DISPLAY

#### ■ Microprocessor

- Monitors the condition of truck systems as well as controlling their functions.
- Controls neutral starting and prevents cranking while the engine is running

#### Gauges

Engine coolant temperature

#### ■ LCD Display

 Hourmeter and maintenance interval are displayed on the LCD screen

#### ■ LED Lights Indicate

- High transmission temperature
- · Low engine oil pressure
- Alternator charge
- · Fuel system malfunction
- Park brake applied
- · Maintenance required
- · Seat belt

#### Push Switches

Headlight and optional worklights are controlled with push switches



#### OPERATOR COMPARTMENT

#### ■ Optional Fully Adjustable Seat

- 2.4" Vertical Travel 6" fore / aft adjustment
- Contoured for support
- Non-cinching, retractable seat belt

#### ■ Thick Molded Floor Mat

- · Reduces vibration and noise level
- · Improves operator comfort

#### **■** Minimal Arm Fatigue

Electronic directional controls enable true fingertip operation

#### ■ Tilt Steering Column

· Adjusts to suit operator & easier entry/exit

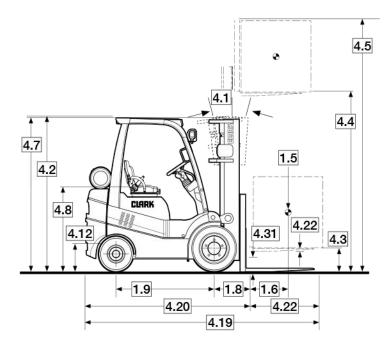
### GENERAL DATA & STANDARD DIMENSIONS

#### **Upright Table**

Maximum <sup>1</sup>	Overall Height	Free Lift <sup>3</sup>	Standard <sup>2</sup>
Fork Height	Lowered	w/o LBR	Tilt Spec
in mm	in mm	in mm	B°/F°
C15/18/20sC Standard  100 2545 110 2795 121 3085  • 129 3285 143 3640 160 4070 172 4365 183 4655	72 1833 77 1958 83 2103 87 2203 94 2380 104 2653 112 2853 120 3048	4.3 108 4.3 108 4.3 108 4.3 108 4.3 108 4.3 108 4.3 108 4.3 108	8/8 8/8 8/8 8/8 8/8 5/6 5/6
C15/18/20sC Triple Stage 156 3970 171 4345 • 188 4780 204 5185 213 5400 219 5565 225 5720 237 6015 255 6470 279 7075	72 1833	49 1238	5/6
	77 1958	54 1363	5/6
	83 2103	59 1508	5/6
	89 2253	65 1658	4/3
	92 2343	69 1748	4/3
	95 2413	72 1818	4/3
	98 2478	74 1883	4/3
	102 2603	79 2008	4/3
	110 2793	87 2198	2/3
	120 3048	97 2453	2/3
C15/18/20sC Hi-Lo 115 2925 • 127 3215 138 3515 145 3695 150 3810	77 1958 83 2103 89 2253 92 2343 95 2413	54 1363 60 1508 65 1658 69 1748 72 1818	8/8 8/8 8/8 8/8 8/8

- Indicates Common Preferred Spec
- $^{\rm 1}\,$  For overall height raised with load backrest, add 48 in. (1220 mm) to maximum fork height.
- 2 Standard tilt shown. Contact CLARK representative for information on optional tilt.
- <sup>3</sup> Freelift dimensions shown are without load backrest.

Other uprights available, contact a CLARK representative.



#### Notes

Production engines and driveline components may vary in output and/or efficiency by  $\pm 5\%$ . The performance shown represents nominal values which may be obtained under typical operating conditions of a machine.

#### **ANSI/ITSDF** and Insurance Classification

Standard truck meets all applicable mandatory requirements of Part III-ANSI/ITSDF B56.1 Safety Standard for Powered Industrial Trucks and Underwriters Laboratories requirements as to fire hazard only for D and LP classifications. For further information contact a CLARK representative.

Users should be aware of, and adhere to, applicable codes and regulations regarding operator training, use, operation and maintenance of powered industrial trucks, including:

- ANSI/ITSDF B56.1
- NFPA 505, fire safety standard for powered industrial trucks type designations, areas of use, maintenance and operation.
- Occupational Safety and Health Administration (OSHA) regulations that may apply.

Contact your authorized CLARK forklift truck dealer for further information including operator training programs and auxiliary visual and audible warning systems, fire extinguishers, etc., as available for specific user applications and requirements.

Specifications, equipment, technical data, photos and illustrations are based on information at time of printing and are subject to change without notice. Some products may be shown with optional equipment.

## & Don't Forget... Safety Starts With You!

### Before operating a lift truck, an operator must:

- · Be trained and authorized
- Read and understand operator's manual
- · Not operate a faulty lift truck
- Not repair a lift truck unless trained and authorized
- Have the overhead guard and load backrest extension in place
- · Perform daily inspections

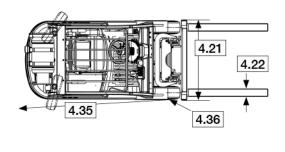
### During operation, a lift truck operator must:

- · Wear a seat belt
- Keep entire body inside truck cab
- Never carry passengers or lift people

- Keep truck away from people and obstructions
- Travel with lift mechanism as low as possible and tilted back
- Allow safe stopping distance and come to a complete stop before leaving operator compartment

#### To park a lift truck, an operator must:

- Completely lower forks or attachments
- Shift into neutral
- · Turn key off
- · Set parking brake



	1.1	Manufacturer		CLARK	CLARK	CLARK
	1.2	Manufacturer's Designation		C15CL	C18CL	C20sL
Specifications	1.3	Drive unit Diesel, L.P. Gas		LPG	LPG	LPG
	1.4	Operator type stand on / driver seated		Rider-Seated	Rider-Seated	Rider-Seated
	1.5	Load capacity / rated load	lbs(kg)	3000 (1500)	3500 (1800)	4000 (2000)
	1.6	Load center distance	in(mm)	24 (500)	24 (500)	24 (500)
	1.8	Load center distance, center of drive axle to fork face	in(mm)	STD 14.7 (375) I TSU 14.9 (378)	STD 14.7 (375) I TSU 14.9 (378)	STD 14.7 (375) I TSU 14.9 (378)
	1.9	Wheelbase	in(mm)	48.0 (1220)	48.0 (1220)	48.0 (1220)
Weight	2.1	Service weight	lbs(kg)	STD 6056 (2746) I TSU 6424 (2913)	STD 6529 (2962) I TSU 6897 (3129)	STD 6842 (3104) I TSU 7210 (3271)
	2.2	Axle loading, loaded front / rear	lbs(kg)	STD 7985/1071 (3740/507) I TSU 8438/986 (3847/463)	STD 8733/1296 (4210/552) I TSU 9188/1209 (4053/473)	STD 9526/1316 (4507/598) I TSU 9984/1226 (4172/496)
	2.3	Axle loading, unloaded front / rear	lbs(kg)	STD 2566/3490 (1164/1583) I TSU 3007/3417 (1364/1550)	STD 2411/4118 (1094/1868) I TSU 2852/4045 (1294/1835)	STD 2301/4541 (1044/2060) I TSU 2742/4468 (1244/2027)
	3.1	Tire type		Cushion	Cushion	Cushion
	3.2	Tire size, front	in	18x6x12.125	18x6x12.125	18x6x12.125
Tires	3.3	Tire size, rear	in	14x4.5x8	14x4.5x8	14x4.5x8
	3.5	Wheels, # front / rear (x = drive wheels)		2X/2	2X/2	2X/2
	3.6	Tread, front	in(mm)	31.0 (787)	31.0 (787)	31.0 (787)
	3.7	Tread, rear	in(mm)	3.25 (825)	32.5 (825)	32.5 (825)
	4.1	Tilt of upright / fork carriage, back / forward, a / b	degrees	STD 8/8 I TSU 5/6	STD 8/8 I TSU 5/6	STD 8/8 I TSU 5/6
	4.2	Height, upright lowered	in(mm)	STD 86.7 (2203) I TSU 82.8 (2104)	STD 86.7 (2203) I TSU 82.8 (2103)	STD 86.7 (2203) I TSU 82.2 (2103)
Dimensions	4.3	Freelift	in(mm)	STD 4.3 (110) I TSU 57.9 (1471)	STD 4.3 (110) I TSU 57.9 (1471)	STD 4.3 (110) I TSU 57.9 (1471)
	4.4	Lift height	in(mm)	STD 129 (3285) I TSU 188 (4780)	STD 129 (3285) I TSU 188 (4780)	STD 129 (3285) I TSU 188 (4780)
	4.5	Height, upright extended	in(mm)	STD 177.0 (4496)   TSU 236 (5994)	STD 177 (4496) I TSU 236 (5994)	STD 177 (4496) I TSU 236 (5994)
	4.7	Height overhead guard	in(mm)	81.1 (2060)	81.1 (2060)	81.1 (2060)
	4.8	Seat height	in(mm)	43 (1092)	43 (1092)	43 (1092)
	Torres and the same	Coupling height	in(mm)	12 (305)	12 (305)	12 (305)
	1,000	Overall length	in(mm)	STD 122.4 (3108) I TSU 122.6 (3114)	STD 124 (3150) I TSU 124.2 (3156)	STD 125.1 (3178)   TSU 125.4 (3184)
	-	Length to face of forks	in(mm)	STD 80.4 (2042) I TSU 80.6 (2048)	STD 82 (2084) I TSU 82.2 (2090)	STD 83.1 (2112) I TSU 83.4 (2118)
		Width	in(mm)	37.0 (940)	38.6 (981)	38.6 (981)
		Fork dimensions	in(mm)	1.4x4x42 (35x100x1070)	1.4x4x42 (35x100x1070)	1.5x4x42 (40x100x1070)
		Fork carriage	(.,)	Hook Type	Hook Type	Hook Type
		Fork carriage width	in(mm)	33.0 (838)	33.0 (838)	33.0 (838)
	1.000	Ground clearance minimum, loaded	in(mm)	3.3 (83)	3.3 (83)	3.3 (83)
		Ground clearance center of wheelbase	in(mm)	5.0 (127)	5.0 (127)	5.0 (127)
		Right Angle Stack (add load length and clearance)	in(mm)	STD 90.7 (2305) I TSU 90.2 (2308)	STD 92.3 (2347) I TSU 92.5 (2350)	STD 93.4 (2375) I TSU 93.6 (2378)
		Outside turning radius	in(mm)	76.0 (1930)	77.6 (1972)	78.7 (2000)
		Inside turning radius	in(mm)	.3 (8)	.3 (8)	.3 (8)
	5.1	Travel speed loaded / unloaded	mph(kph)	10.3 / 10.1 ( 16.6 / 16.2 )	10.3 / 10 (16.6 / 16.1	10.3 / 9.9 (16.6/16.0)
Performance	5.2	Lift speed loaded / unloaded	fpm(ms)	STD 132/134 (0.67/0.68) I TSU 126/128 (0.64/0.65)	STD 130/134 (0.66/0.68) I TSU 124/128 (0.63/0.65)	STD 128/134 (0.65/0.68) I TSU 124/128 (0.63/0.65)
	5.3	Lowering speed loaded / unloaded	fpm(ms)	STD 92.5/84.6 (0.47/0.43) I TSU 84/79 (0.43/0.40)	STD 88/82 (0.45/0.42) I TSU 84/79 (0.43/0.40)	STD 88/82 (0.45/0.42) I TSU 84/79 (0.43/0.40)
	5.6	Max. drawbar pull loaded <sup>1</sup>	lbs(N)	3900 ( 17348 )	3885 (17281)	3878 ( 17250 )
	5.8	Max. gradeability loaded / unloaded1	%	45.8 / 16.4=8	39.7 / 16.9	36.3 / 16.9
	5.10	Service brake		Drum	Drum	Drum
	7.1	Manufacturer / Type		PSI 4G63	PSI 4G63	PSI 4G63
Drive Line	7.2	Rated output per SAE J1349	HP/kW @ rpm	49.3 / 36.8 @ 2650	49.3 / 36.8 @ 2650	49.3 / 36.8 @ 2650
	7.3	Rated speed	rpm	2650	2650	2650
	7.4	No. of cylinders / displacement	# / cu. in. (Liters)	4 / 122 (2)	4 / 122 (2)	4 / 122 (2)
	8.2	Operating pressure for attachments	psi/bar	2030 / 140	2030 / 140	2030 / 140
	8.4	Sound level, driver's ear	dB(A)	83	83	83
	8.4	Sound level, driver's ear	dB(A)	83	83	83



### **CLARK: The Innovative and Durable Solution**

EST. 1917

The design, development, and manufacturing capabilities of CLARK, in combination with an unparalleled focus on customer support, a drive to understand fully each customer's needs in order to then supply the right solution, reflect the key essence of what is CLARK.

With over one million CLARK lift trucks sold around the world, each is a testament to the CLARK time-tested process of designing durable trucks with precise features that meet, if not exceed, the material handling needs of our customers. Our full range of highly dependable products – from pallet jacks to electric narrow aisle order selectors and up to our big 18,000lb capacity lift trucks – assures end-users CLARK has the solutions for their day-to-day needs.

These customer-focused solutions built from numerous industry innovations – from the nested I-Beam to a self-activating parking brake to new on-board diagnostics – and it all began the same way: with the needs of our customers foremost in mind. By focusing on how we can improve our customers' material handling processes, combined with award-winning dealers and parts support, we assure our customers a lift truck designed to be the right solution for their individual application.

Add it all up – an extensive research and development process, state-of-the-art manufacturing capabilities, and a superior dealer network – and you have a company dedicated to delivering leading edge products for both today and far into the future. More reasons why CLARK is Built to Last®.



"CLARK, TOTALIFT, Powrworker and Built to Last are registered in the U.S Patent and Trademark office. The "Hot Yellow Green" also known as "CLARK Green" is a trademark registered in the U.S Patent and Trademark office."





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